

mediate**technologies**®

Installation and Assembly Instruction Guide

TABLES

Cirrus • Eclipse • GTX • Jill • Matrix • Milestone • OTZ • Quest
Radius • Rockford • SST • Technix • Titan • Trix • Vector • Vortex
WCT • Z Tables

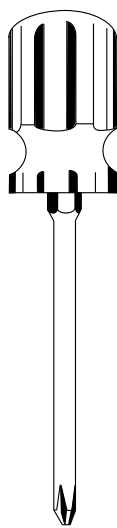
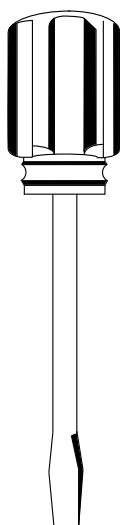


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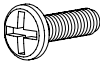
Radius

Hardware Included:



#12 x 1" screws

Steel Modesty Panel:



Machine Screw
10-32 x 5/8"

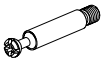


#8 x 1" screws



Steel Modesty Panel

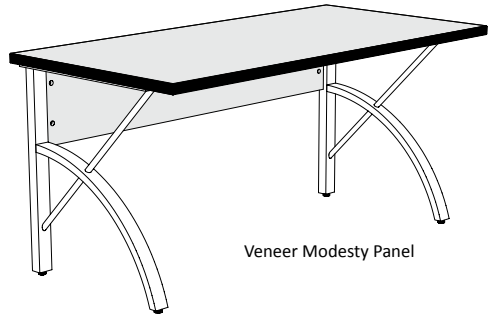
Veneer Modesty Panel:



Cam Studs



15 Cam

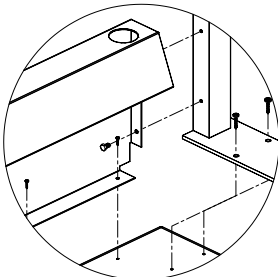
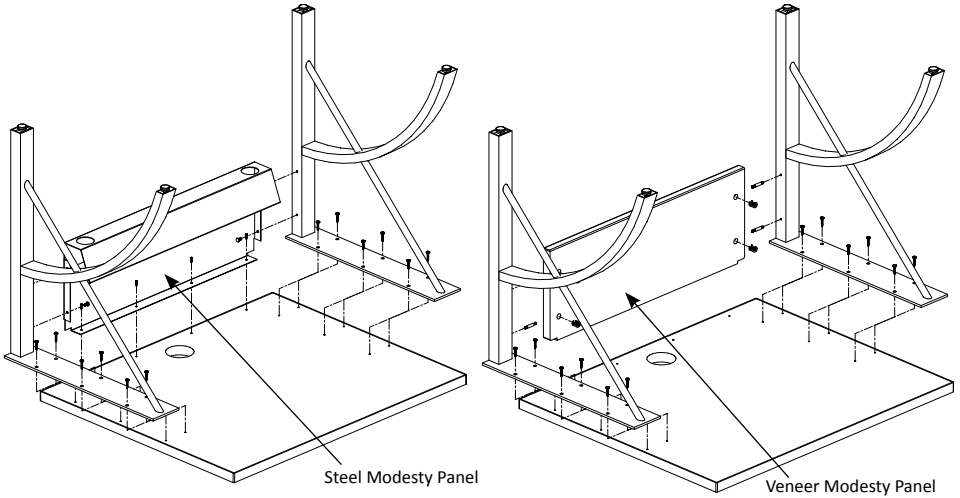


Veneer Modesty Panel

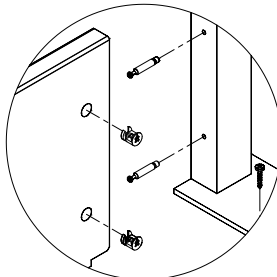
Tools Required:

#2 Phillips Head Screwdriver

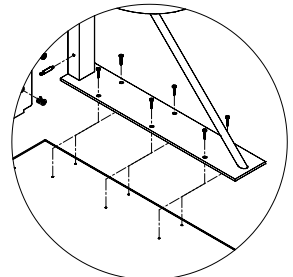
#3 Phillips Head Screwdriver



Steel Modesty Panel



Veneer Modesty Panel



Leg Frame and Table Top

FOR STEEL MODESTY PANEL:

STEP 1: ATTACH MODESTY TO LEGS

Position the modesty panel between the leg frames with wire trough facing front of the table. Attach to the leg frames using (4) M6 x 10mm Bolts.

STEP 2: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. Attach legs to the top using (6) #12 x 1" PH Screws per leg. Fasten the modesty panel to the top using #8 x 1" PH Screws.

Verify all bolts/ screws are tightened.

STEP 1: ATTACH MODESTY TO LEGS

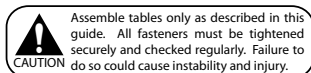
Install (2) cams into pre-drilled holes on each end of the modesty panel. Screw the threaded end of (2) 15mm Cams into each steel leg. Slide modesty panel onto the cam studs and turn the cams to secure the panel to the legs.

STEP 2: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. Attach legs to the top using (6) #12 x 1" PH Screws per leg.

Verify all bolts/ screws are tightened.

FOR VENEER MODESTY PANEL:



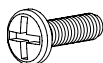
Cirrus

Hardware Included:



#12 x 1" screws

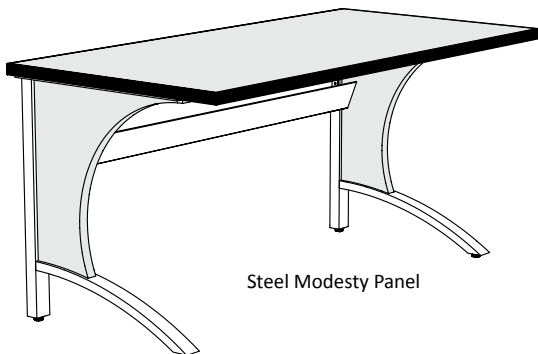
Steel Modesty Panel:



machine screws
10-32 x 5/8"

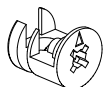


#8 x 1" screws

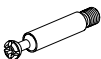


Steel Modesty Panel

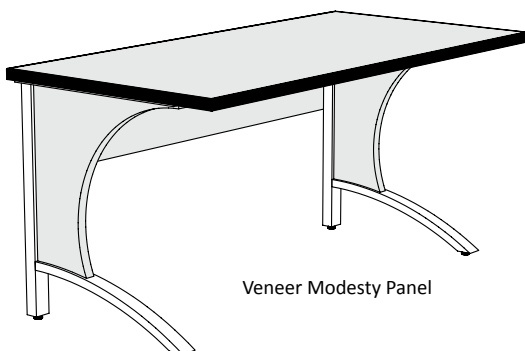
Veneer Modesty Panel:



15mm cam



cam studs

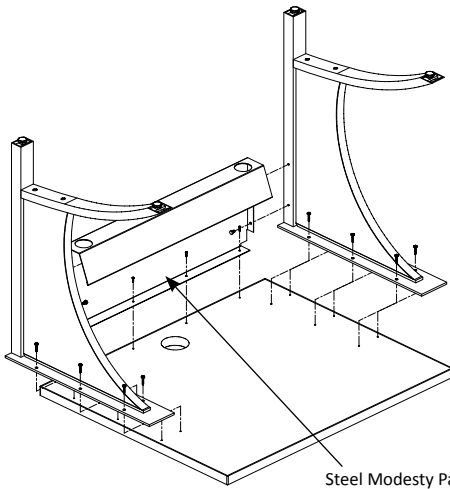


Veneer Modesty Panel

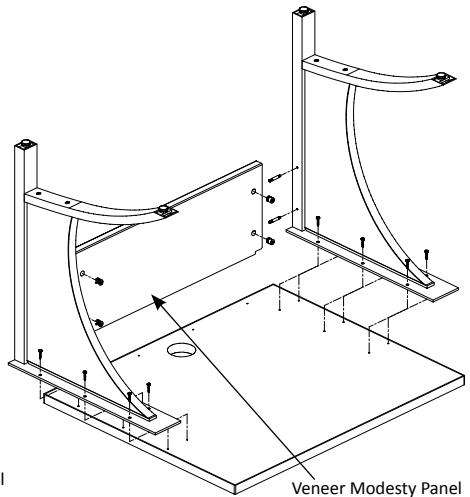
Tools Required:

#2 Phillips Head Screwdriver

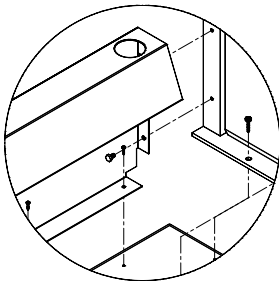
#3 Phillips Head Screwdriver



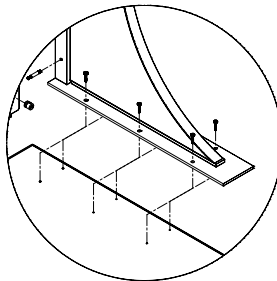
Steel Modesty Panel



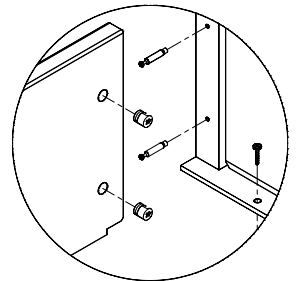
Veneer Modesty Panel



Steel Modesty Panel



Leg Frame and Table Top



Veneer Modesty Panel

FOR STEEL MODESTY PANEL:

STEP 1: ATTACH MODESTY TO LEGS

Position the modesty panel between the leg frames with wire trough facing front of the table. Attach to the leg frames using (4) M6 x 10mm Bolts.

STEP 2: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. Attach legs to the top using (6) #12 x 1" PH Screws per leg. Fasten the modesty panel to the top using #8 x 1" PH Screws.

Verify all bolts/ screws are tightened.

FOR VENEER MODESTY PANEL:

STEP 1: ATTACH MODESTY TO LEGS

Install (2) cams into pre-drilled holes on each end of the modesty panel. Screw the threaded end of (2) 15mm Cams into each steel leg. Slide modesty panel onto the cam studs and turn the cams to secure the panel to the legs.

STEP 2: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. Attach legs to the top using (6) #12 x 1" PH Screws per leg.

Verify all bolts/ screws are tightened.



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

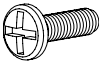
Quest

Hardware Included:



#12 x 1" screws

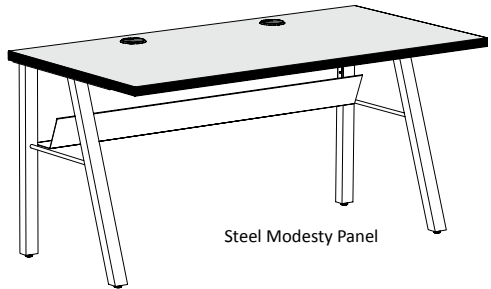
Steel Modesty Panel:



machine screws
10-32 x 5/8"

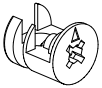


#8 x 1" screws



Steel Modesty Panel

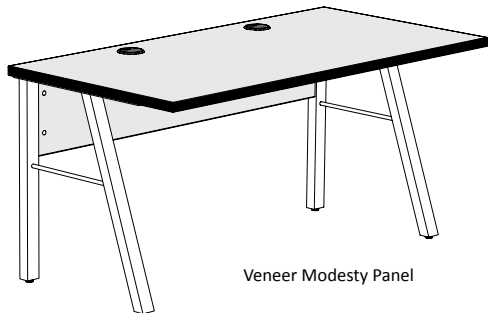
Veneer Modesty Panel:



15mm cam
inserts



15mm cam studs

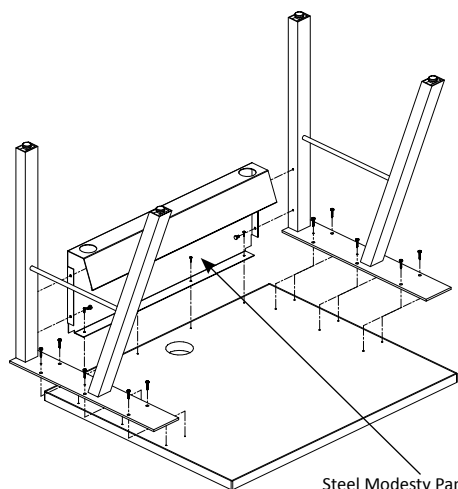


Veneer Modesty Panel

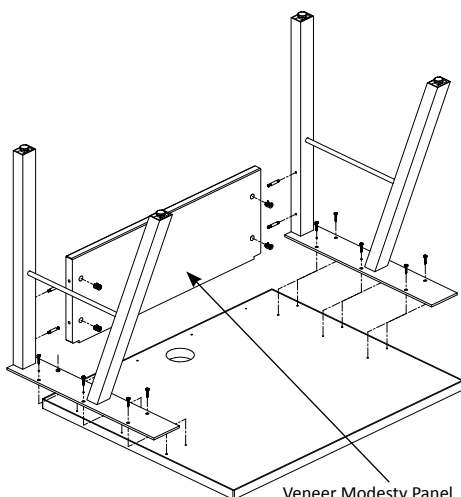
Tools Required:

#2 Phillips Head Screwdriver

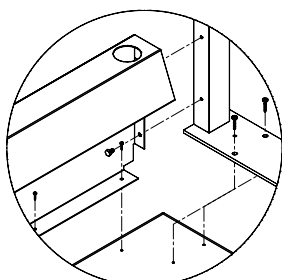
#3 Phillips Head Screwdriver



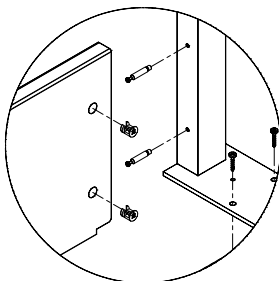
Steel Modesty Panel



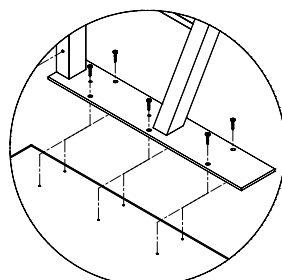
Veneer Modesty Panel



Steel Modesty Panel



Veneer Modesty Panel



Leg Frame and Table Top

FOR STEEL MODESTY PANEL:

STEP 1: ATTACH MODESTY TO LEGS

Position the modesty panel between the leg frames with wire trough facing front of the table. Attach to the leg frames using (4) M6 x 10mm Bolts.

STEP 2: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. Attach legs to the top using (6) #12 x 1" PH Screws per leg. Fasten the modesty panel to the top using #8 x 1" PH Screws.

Verify all bolts/ screws are tightened.

FOR VEENEER MODESTY PANEL:

STEP 1: ATTACH MODESTY TO LEGS

Install (2) cams into pre-drilled holes on each end of the modesty panel. Screw the threaded end of (2) 15mm Cams into each steel leg. Slide modesty panel onto the cam studs and turn the cams to secure the panel to the legs.

STEP 2: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. Attach legs to the top using (6) #12 x 1" PH Screws per leg.

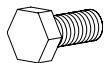
Verify all bolts/ screws are tightened.

Hardware Included:

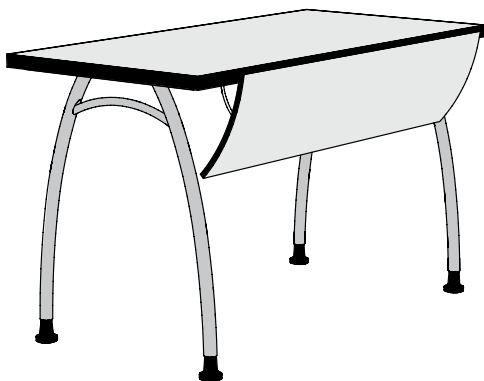


#12 x 1" screws

Steel Modesty Panel:

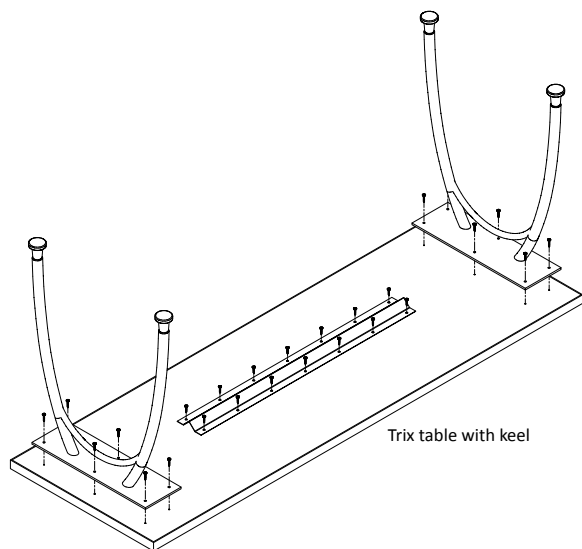


10mm M6 bolts

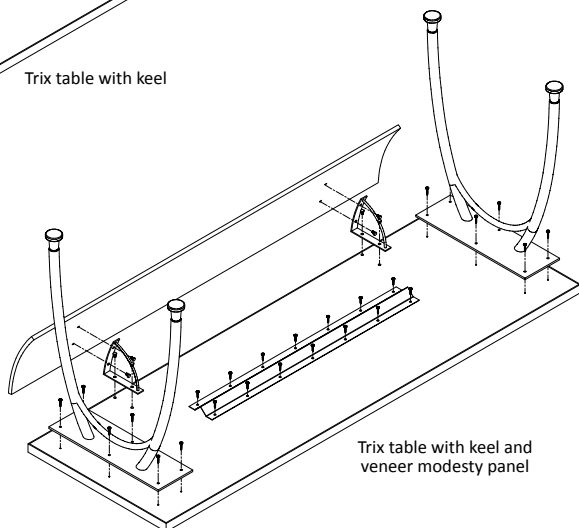


Tools Required:

#3 Phillips Head Screwdriver
10 mm Wrench



Trix table with keel



Trix table with keel and veneer modesty panel

STEP 1: ATTACH LEG ASSEMBLY TO UNDERSIDE OF TOP

Line up leg plate with locating holes on underside of top. Attach leg assembly to underside of top using #12 x 1" PH Screws (do not over tighten).

STEP 2: ATTACHING OPTIONAL CURVED MODESTY PANEL

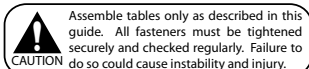
Fasten curved bracket to curved modesty with M6 x 10mm Bolts into threaded insert. Attach curved modesty assembly to underside of Top with M6 x 10mm into threaded inserts again.

Verify all bolts/screws are tightened.

Keel required for tables 60" +.

Note: Attaching table support keel. Center keel along midline and equal distance from each end. Attach using #12 x 1" screws.

Legs come assembled.

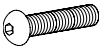


Vortex

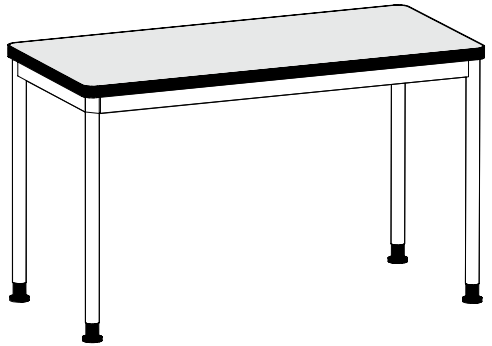
Hardware Included:



#12 x 1" screws

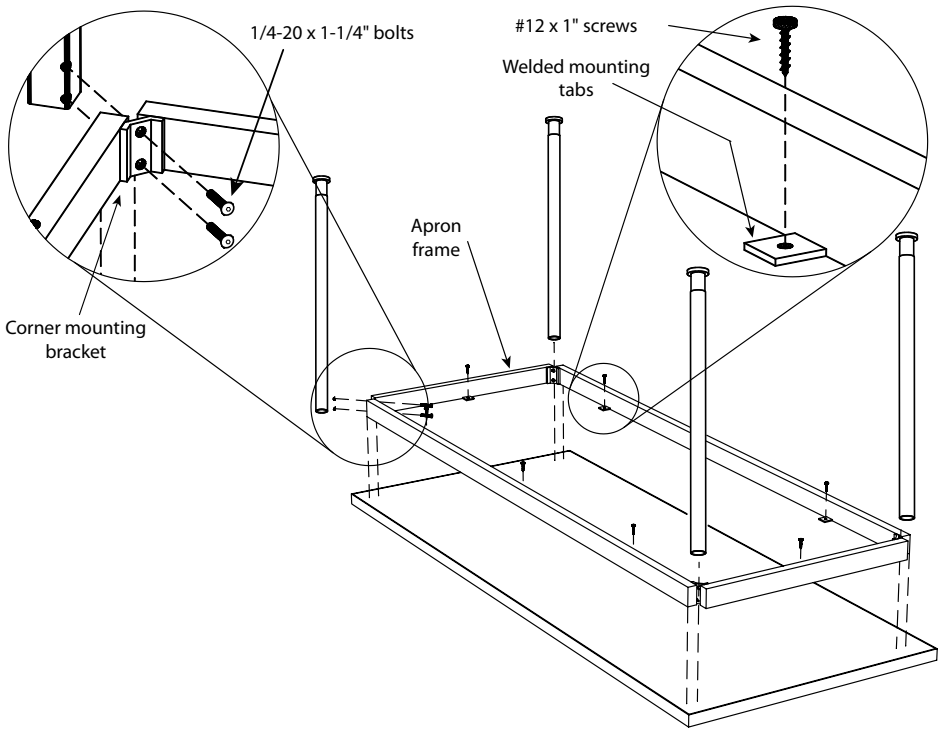


1/4-20 x 1-1/4"
bolts



Tools Required:

#3 Phillips Head Screwdriver
5/32" Allen wrench



STEP 1: ATTACHING THE LEGS TO THE APRON FRAME

Attach each leg by bolting through a corner mounting bracket into welded threaded insert in leg using (2) 1/4-20 x 1-1/4 bolts per leg.

STEP 2: ATTACHING THE FRAME ASSEMBLY TO THE TABLE TOP

Place the table top upside down on a clean, padded surface. Center the frame assembly onto the underside of the table top. Secure frame assembly to the table top through the welded mounting tabs using #12 x 1" screws.

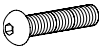


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

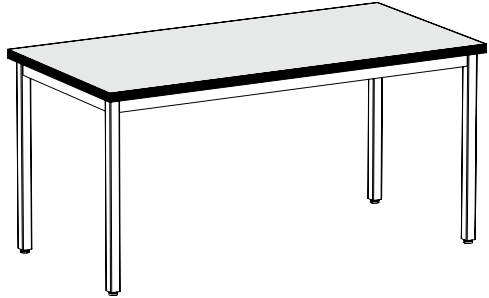
Hardware Included:



#12 x 1" screws

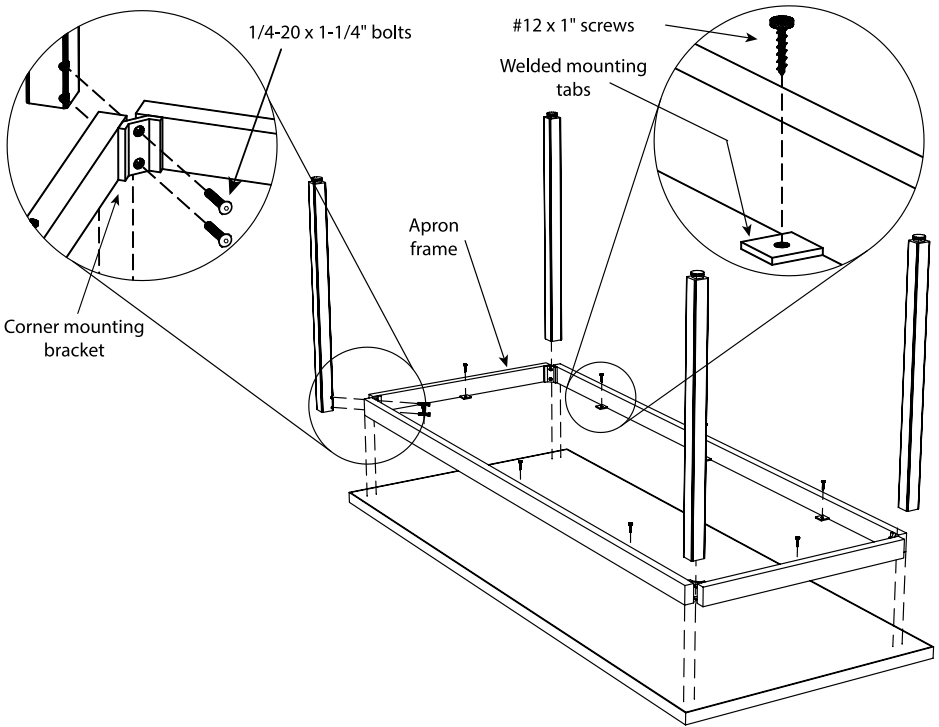


1/4-20 x 1-1/4"
bolts



Tools Required:

#3 Phillips Head Screwdriver
5/32" Allen wrench



STEP 1: ATTACHING THE LEGS TO THE APRON

Attach each leg by bolting through a corner mounting bracket into welded threaded insert in leg using (2) 1/4-20 x 1-1/4 bolts per leg. **Note:** For epoxy tops, skip to Step 4.

STEP 2: ATTACHING THE FRAME ASSEMBLY TO THE TABLE TOP

Place the table top upside down on a clean, padded surface. Center the length and width of welded apron from on underside of top. Drill 5/32" pilot hole into top through welded mounting tabs.

STEP 3: ATTACHING APRON FRAME TO TABLE TOP

Secure apron frame to table top with #12 x 1" screws through welded mounting tabs.

STEP 4: ATTACHING EPOXY TOPS

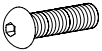
Liquid Nails® (constructive adhesive) will be used to attach epoxy tops frame. Place top upside down on clean, padded surface. Apply Liquid Nail® to apron frame per their instructions. Center length and width of apron frame onto underside of table top. Scrape off any excess liquid nails while still soft.

Visit www.liquidnails.com for more information.

Vector

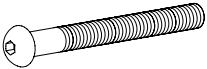
Standard, Vector Wave & Floating Top

Hardware Included:



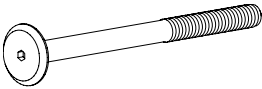
1/4 - 20 x 1
Button Head

Standard Tops:



1/4-20 x 2-1/2"
bolts

Floating Tops:



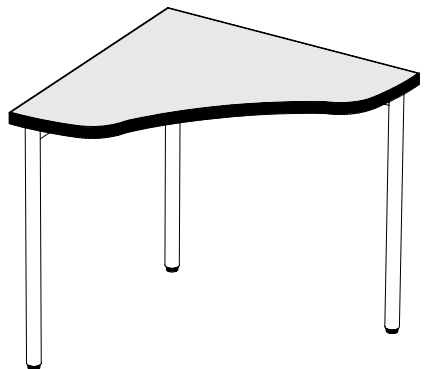
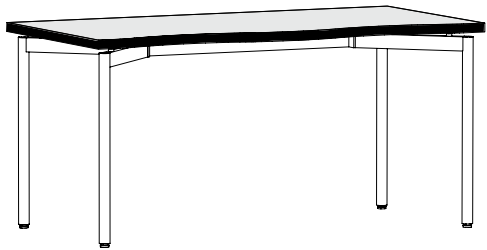
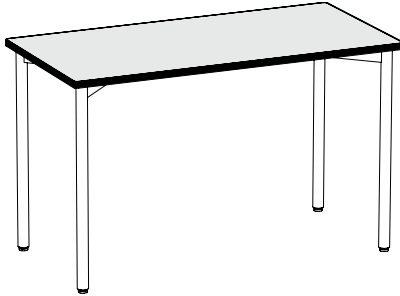
1/4 - 20 x
90 mm bolts

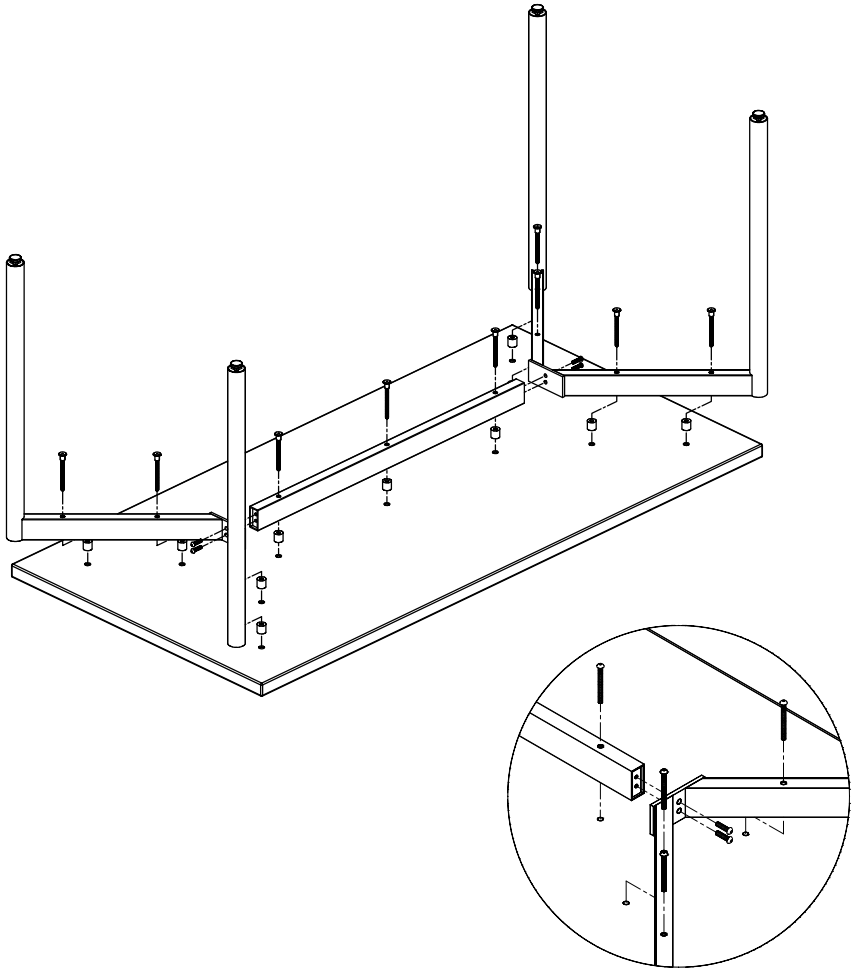


3/4" spacer

Tools Required:

5/32 Allen Wrench





STEP 1 - ASSEMBLE LEG FRAME TO SPANNER

Align holes in plate on end of the spanner with the holes in leg frame as shown. Secure with $\frac{1}{4}$ -20 x 1" BH Bolt.

STEP 2- ATTACHING BASE FRAME ASSEMBLY TO THE TOP

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top. Attach base with $\frac{1}{4}$ -20 x 2-1/2" BH Bolts. Install Levelers.

ATTACHING BASE FRAME ASSEMBLY TO FLOATING TOP

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top and place spacers in between. Attach base thru spacers with $\frac{1}{4}$ -20 x 90mm Bolts. Install Levelers.

Verify all bolts/screws are tightened.

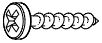


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

Technix

Full Frame & Section Frame

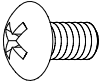
Hardware Included:



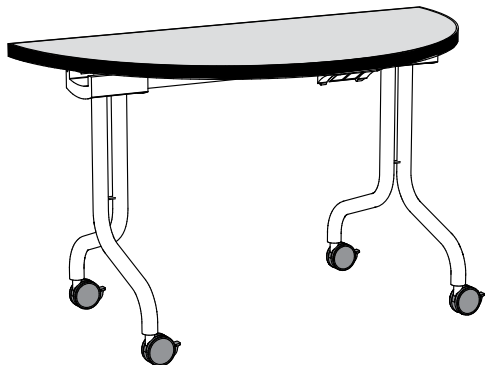
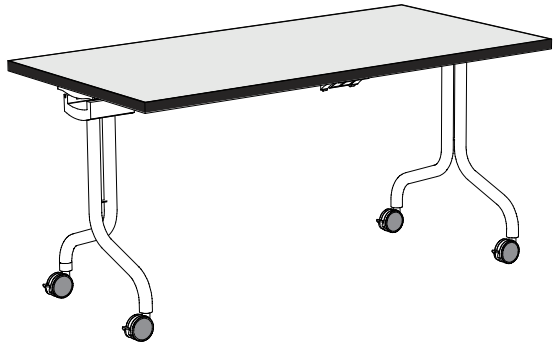
#12 x 1
Pan Head Screw



#6 x 1/2"
Flat Head Screw

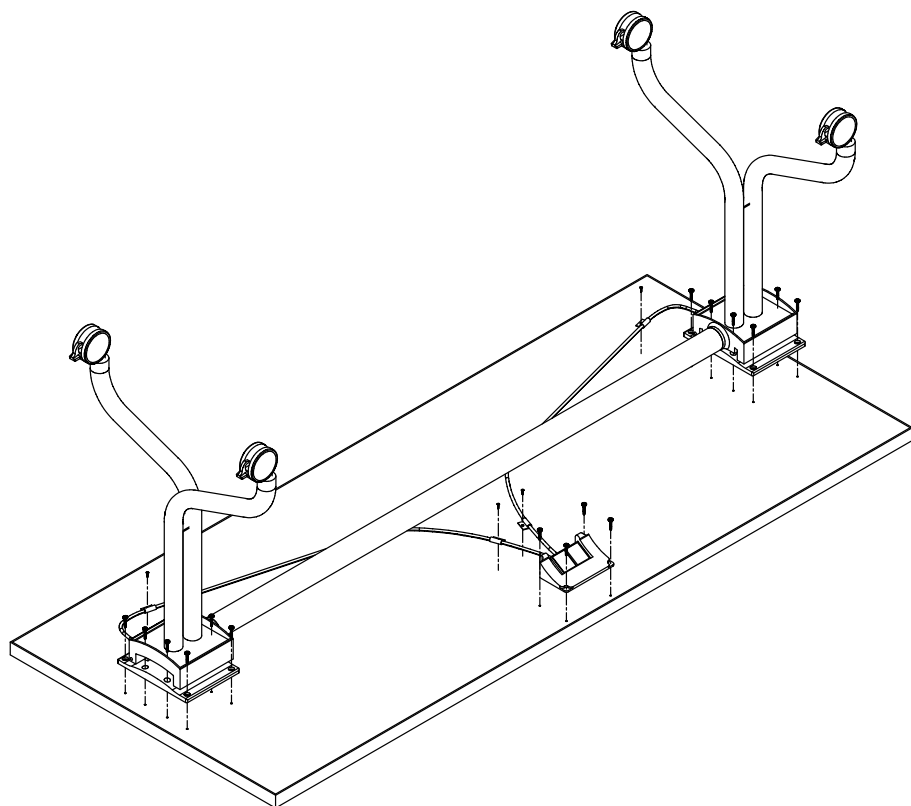


1/4-20 x 1/2"
Machine Screw



Tools Required:

- #2 Phillips Head Screwdriver
- #3 Phillips Head Screwdriver



STEP 1:

Place the top upside down on a clean, padded surface. Align holes on mounting plates with pre-drilled holes on bottom side of worksurface. Fasten each mounting plate using the (4) corner holes with #12 x 1" Phillips Pan Head Screws. Attach the legs to the flip mechanism with $\frac{1}{4}$ -20 x $\frac{1}{2}$ " Machine Screws.

STEP 2:

Align holes on handle base with pre-drilled holes on bottom side of worksurface. Fasten handle base to worksurface with (4) #12 x 1" Phillips Pan Head Screws.

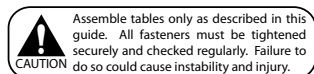
STEP 3:

Position cable clips evenly along the cable and fasten to bottom side of worksurface with #6 x $\frac{1}{2}$ " Phillips Pan Head Screws. Use handle assembly to release the mechanism and lock the aluminum beam in the upright position.

CRITICAL STEP:

Complete installation of the system by fastening each mounting plate to worksurface using the four interior holes with #12 x 1" Phillips Pan Head screws. Use handle assembly to release the mechanism and return the beam to lowered position.

Verify all bolts/screws are tightened.

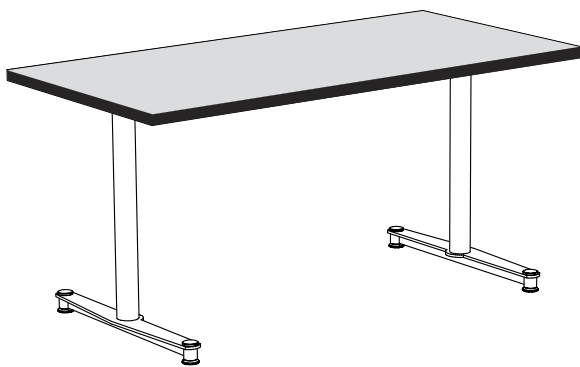


Eclipse

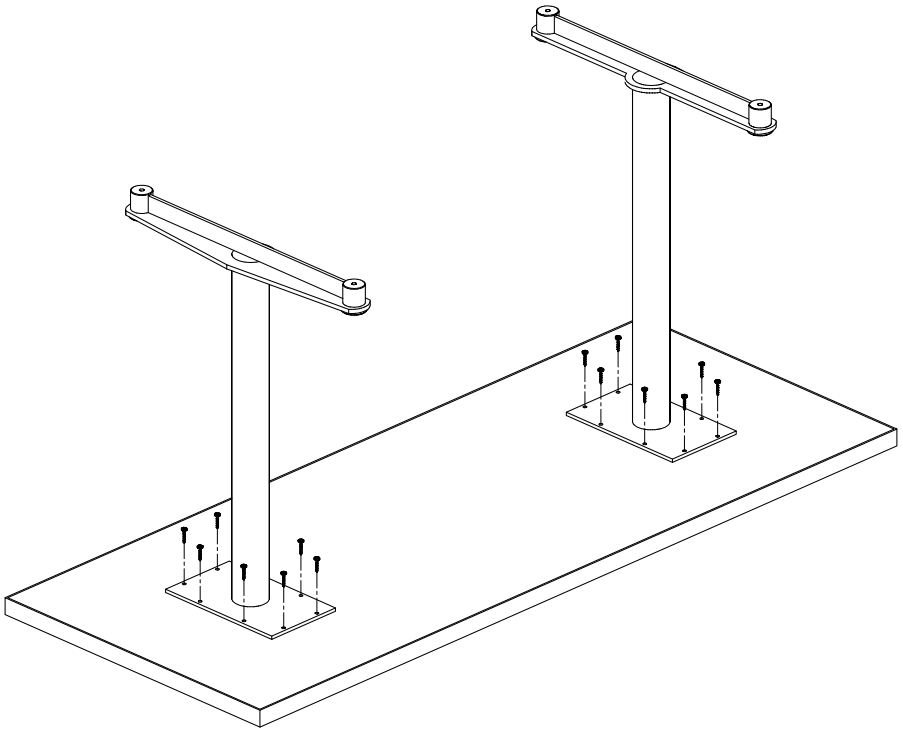
Hardware Included:



#12 x 1" screws



Tools Required: **#3 Phillips Screwdriver**

**STEP 1:**

Place the table top upside down on a clean, padded surface

STEP 2:

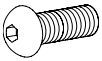
Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

GTX

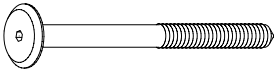
Hardware Included:



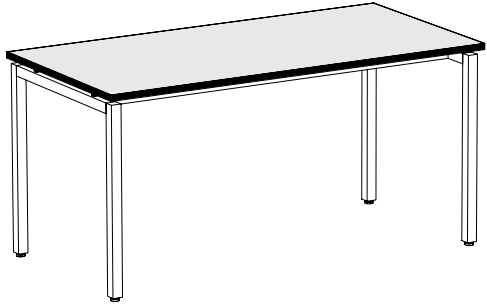
1/4-20 x 3/4"
Button Head Bolt



3/4" spacers

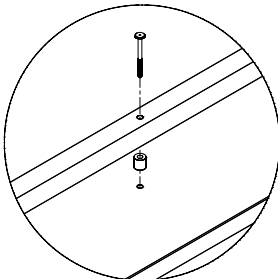
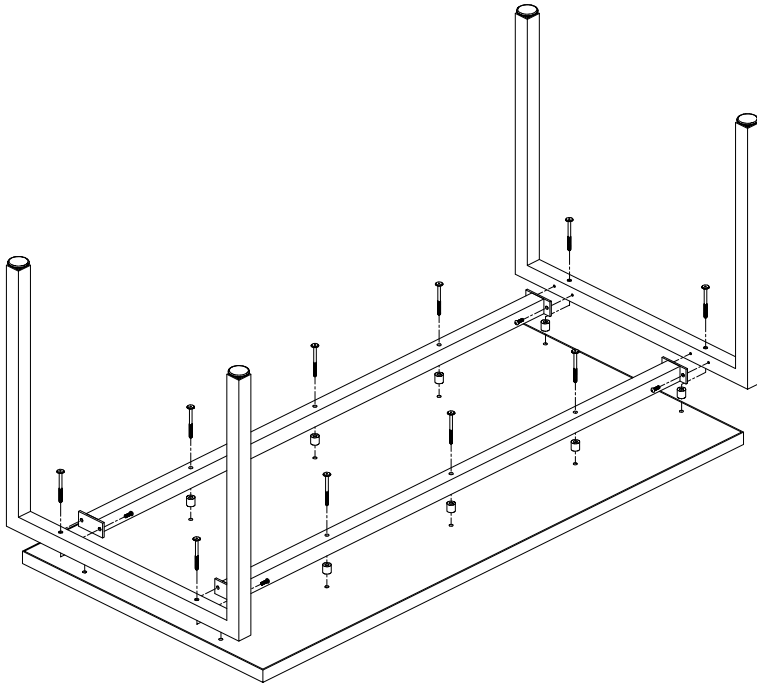


1/4-20 x 80 mm
Bolt

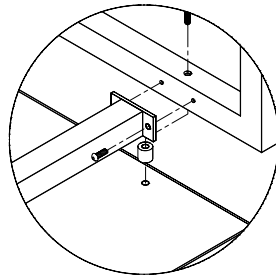


Tools Required:

5/32" Allen Wrench



Spanner



Spacers

STEP 1: ASSEMBLE LEG FRAME TO SPANNER

Align hole in tab plate on end of the spanner with the threaded holes in leg frame as shown. Secure with $\frac{1}{4}$ -20 x $\frac{3}{4}$ " BH Bolt.

STEP 2: ATTACHING BASE FRAME ASSEMBLY TO THE TOP

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top and place spacers in between. Attach base thru spacers with $\frac{1}{4}$ -20 x 80mm Bolts. Install Levelers.

Verify all bolts/screws are tightened.

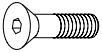


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

OTZ

Standard & Cylinder Base

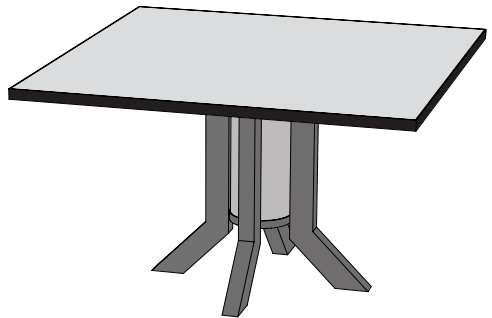
Hardware Included:



1/4 - 20 x 1"
Flat Head
Machine Screw



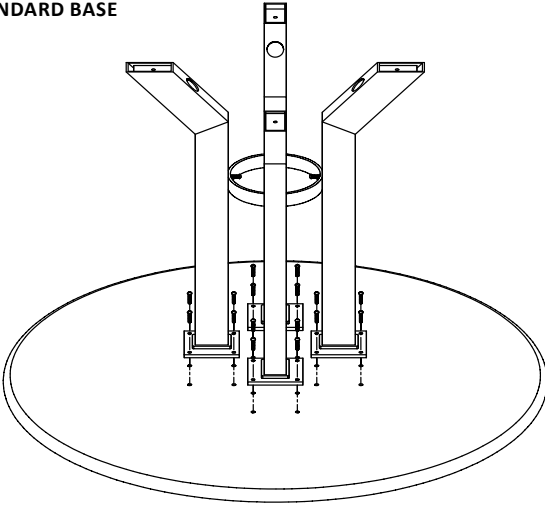
1/4 - 20 x 1"
Pan Head
Machine Screw



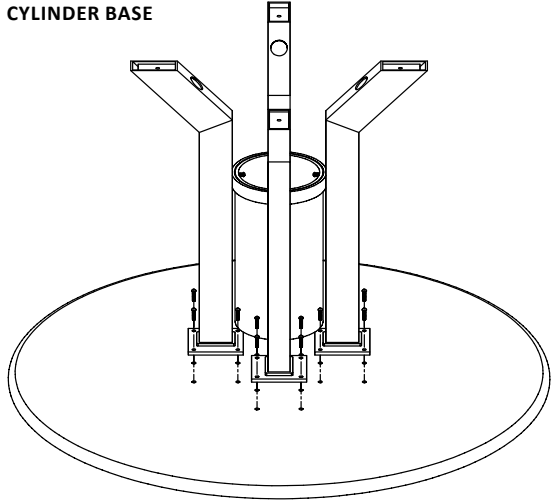
Tools Required:

5/32" Allen Wrench

STANDARD BASE



CYLINDER BASE



STEP 1:

Attach the steel plate to the top of each table leg using (2) $\frac{1}{4}$ -20 x 1" Flat Head Machine Screw.

STEP 2:

Assemble table base together with the steel ring using $\frac{1}{4}$ -20 x 1" Button Head machine screw thru ring into each leg. If Wood Cylinder insert is used attach $\frac{1}{4}$ -20 x 1" Button Head machine screw thru the inside of the cylinder then thru the steel ring into the leg.

STEP 3:

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top. Attach base with $\frac{1}{4}$ -20 x 1" BH machine screws. Install Levelers.

Verify all bolts/screws are tightened.



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

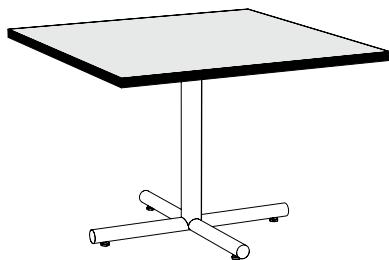
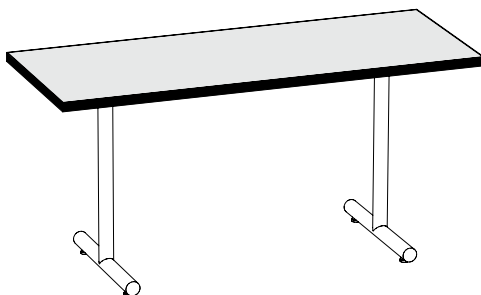
Milestone

T, TT, X & 4X Bases, Standard, Folding, Flip Top

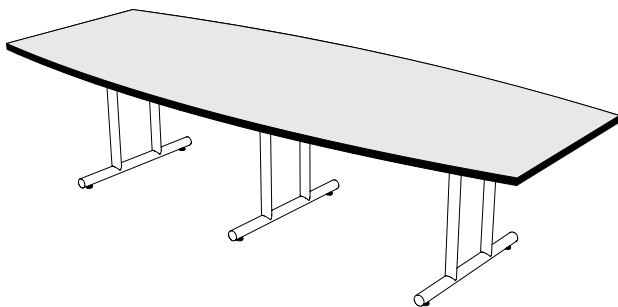
Hardware Included:

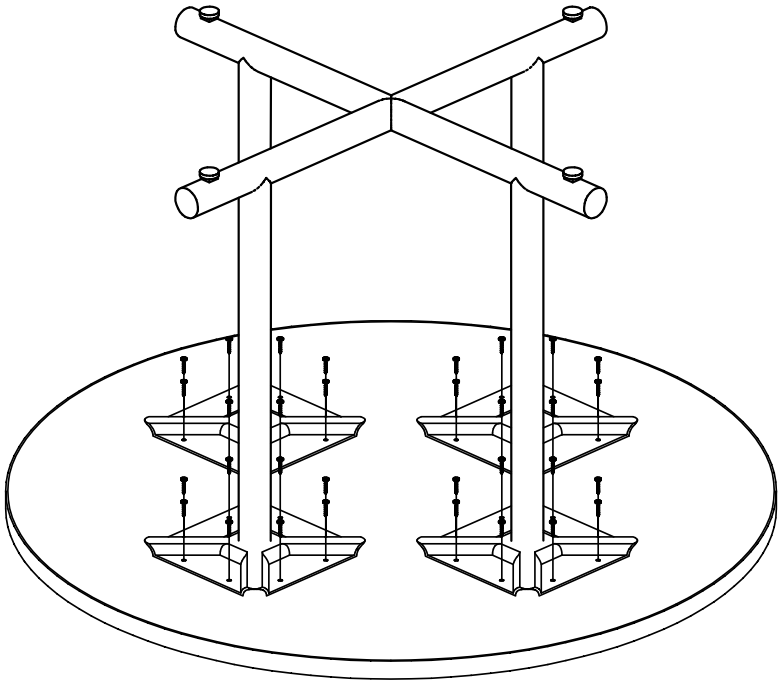


#12 x 1
Pan Head Screw



Tools Required: #3 Phillips Head Screwdriver



**STEP 1:**

Place the table top upside down on a clean, padded surface

STEP 2:

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

WCT

Steel Leg & Panel End Frame

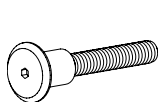
Steel Frame Tables:



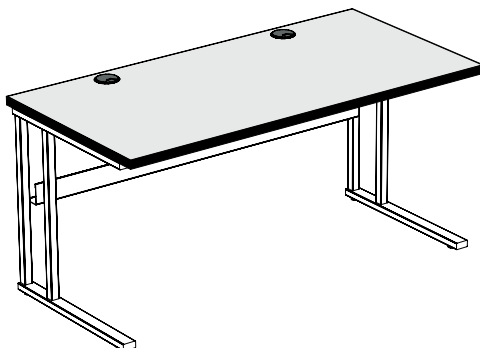
#8 x 1" screw



1/4-20 x 1-3/4" bolts



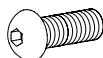
1/4 - 20 x 1 3/16" & 1/4 - 20 Nut



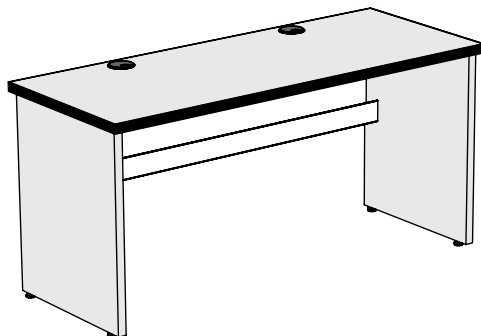
Panel End Tables:



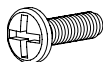
#8 x 1" screw



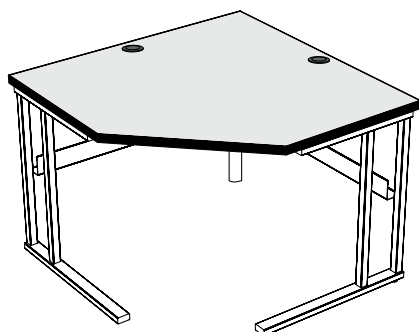
1/4-20 x 3/4" bolts



Corner Tables:



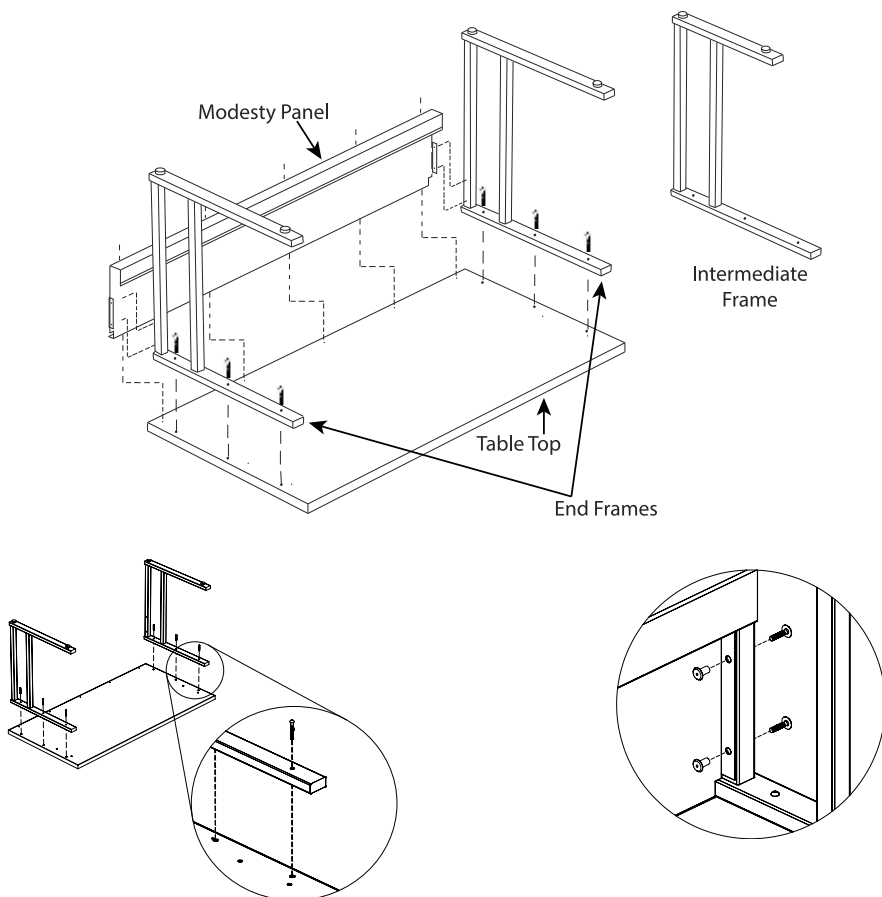
10-32 x 5/8" Machine Screw



Tools Required:

#2 Phillips Head Screwdriver
5/32 Allen Wrench

WCT Steel Leg



STEP 1: ATTACHING FRAMES TO TABLE TOP

Assemble end or intermediate steel frames to underside of top using $\frac{1}{4}$ -20 x $1\frac{3}{4}$ " bolts.

Tighten finger tight only at this point.

NOTE: INTERMEDIATE FRAMES MAY MOUNT EITHER AT ENDS OR MIDSPAN, DEPENDING ON CONFIGURATION.

Underside of top will have appropriate threaded inserts.

Modesty panels will fit between each pair of support frames, end or intermediate.

Assembly sequence is unchanged

STEP 2: ATTACHING MODESTY PANEL TO LEG FRAMES

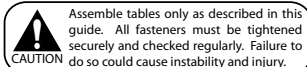
Attach modesty/wire management panel to end or intermediate steel frames using connector bolt and nut. Flange faces out, wire management trough faces in.

STEP 3: SECURING MODESTY PANEL TO TOP

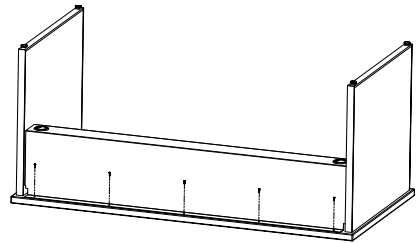
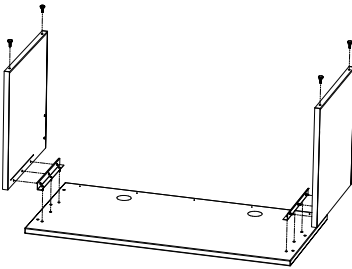
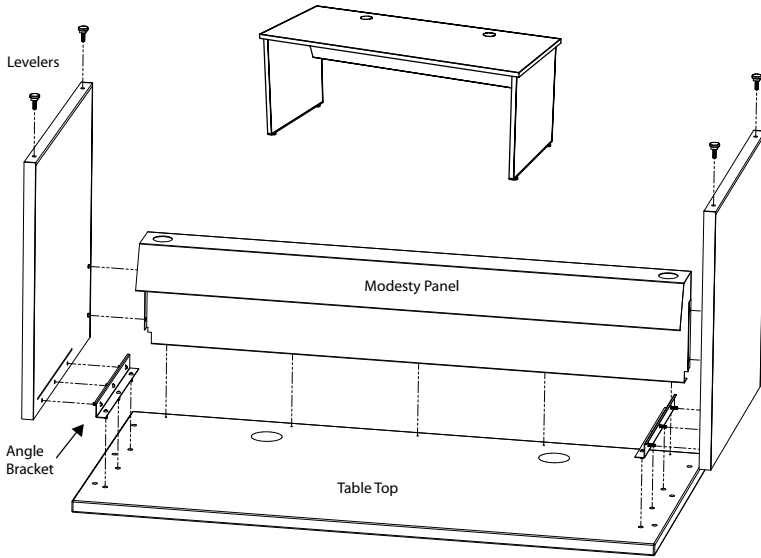
Attach modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

STEP 4: COMPLETING ASSEMBLY

Finally, tighten button head bolts attaching end/intermediate frames to top.



WCT, Panel End



STEP 1: ATTACHING PANEL ENDS TO TOP

Screw panel ends to table top using (4) $\frac{1}{4}$ -20 x $\frac{3}{4}$ " bolt through each of 2 angle mounting brackets. Finger tight for now. Screw in levelers.

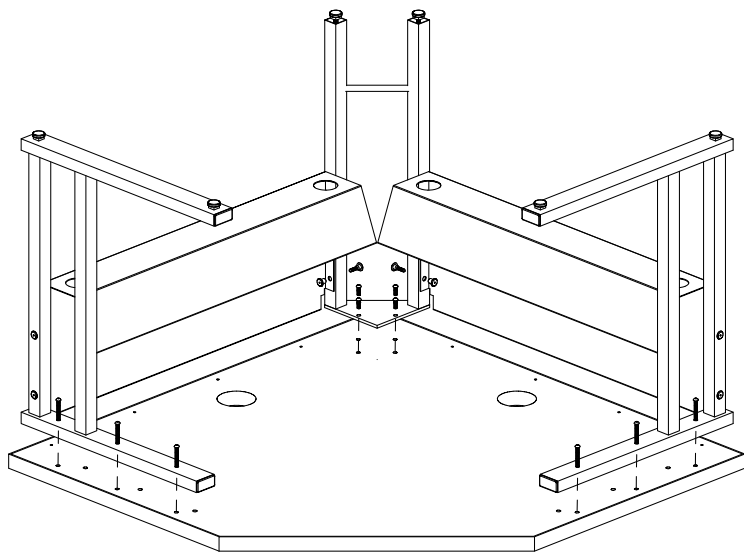
STEP 2: ATTACHING MODESTY PANEL

Screw modesty panel to panel ends using (4) $\frac{1}{4}$ -20 x $\frac{3}{4}$ " bolt. Screw modesty panel to underside of table top using (5) #8 x 1" screws.

STEP 3: COMPLETING ASSEMBLY

Tighten all (8) $\frac{1}{4}$ -20 x $\frac{3}{4}$ " bolts.

Corner WCT, Leg Base Frame Assembly



STEP 1: ATTACH THE CORNER LEG/ END LEG TO TABLE TOP

Fasten WCT Corner Leg to underside of top using $\frac{1}{4}$ -20 x $\frac{3}{4}$ " BH Bolt into threaded insert. Fasten WCT end frame Leg to underside of top using $\frac{1}{4}$ -20 x 1-3/4" BH Bolt into threaded insert. Tighten finger tight only at this point

STEP 2: ATTACH MODESTY TO LEG FRAMES

Secure Modesty to end frame and corner leg using connector bolt and nut. Flange faces out, wire management trough faces in.

STEP 3: SECURING MODESTY PANEL TO TOP

Attach Modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

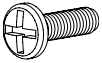
STEP 4: COMPLETING ASSEMBLY

Finally, tighten BH Bolts attaching end/ corner frames to top.

Z Table

Single and Dual Surface

Hardware Included:



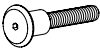
10-32 x 5/8"
Machine Screws



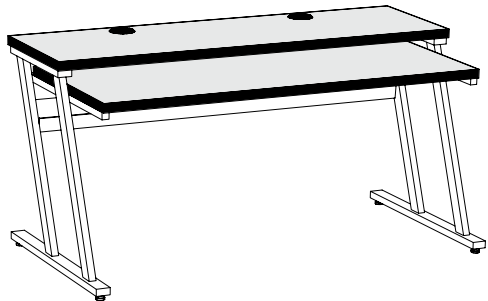
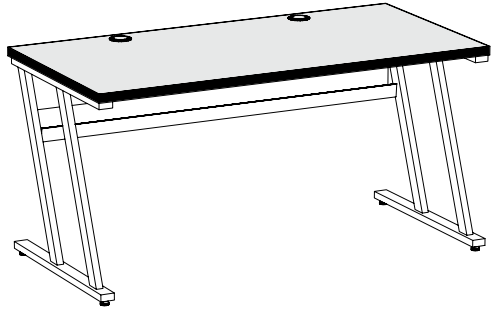
#8 x 2" screws



#8 x 1" screws



1/4-20 x 45mm
connector bolts

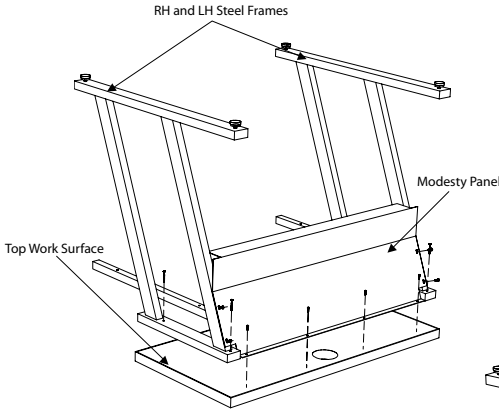


Tools Required:

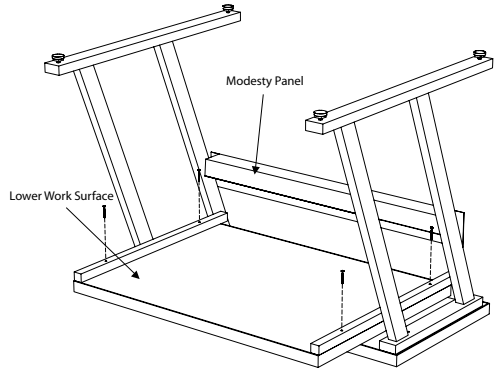
#2 Phillips Head Screwdriver
5mm Allen Wrench

Z Table

ATTENTION
UNITS ARE ASSEMBLED UPSIDE DOWN



**FOR UNITS 60" AND LONGER SEE STEP 3,
FOR SHORTER UNITS PROCEED TO STEP 4**



STEP 1: ATTACHING MODESTY PANEL

Align modesty panel to pilot holes in underside of longer and narrower top work surface and attach using #8 X 1" screws. Top worksurface is longer and narrower in dual surface Z tables.

STEP 2:

ATTACHING FRAMES TO UPPER TABLE TOP

All Units: Slide RH and LH steel frames into alignment with oblong holes on each end of modesty panel and connect panel to frame using (4) 10-32 X 3/8" screws.

All dual surface and under 60" single surface units: Align top rails of frames with underside of top work surface and attach using (2) #8 X 2" screws on each side.

STEP 3: ATTACHING WORK SURFACE

SUPPORT BAR

Dual surface units: Attach the 1" x 1" work surface support bar between the steel frames by bolting through each 1" x 1" frame member into the ends of the support bar using 1-3/4" (45mm) 1/4-20 connector bolts.

Single surface units: Attach the 1" x 1" lower work surface support bar by bolting through each 1" x 2" frame member into the ends of the support bar using 2-3/4" (70mm) 1/4-20 connector bolts. Align frames with edges of worksurface and attach using (2) #8 x 2" screws through each 1" x 2" frame member.

STEP 4: ATTACHING LOWER TABLE TOP

Align shorter and wider lower work surface to rails along steel frames. **NOTE: You will need to aid/hold the table top to the frames.** Attach using (2) #8 X 2" screws per side. If support bar was installed, attach lower work surface to bar using #8 X 2" screws.

STEP 5: COMPLETING ASSEMBLY

Flip table over and install plastic grommets.



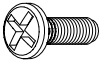
Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

Rockford

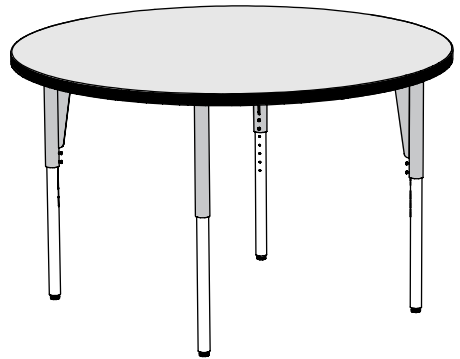
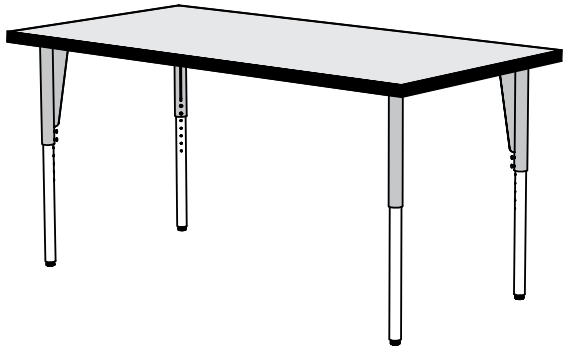
Hardware Included:



#12 x 1" screw

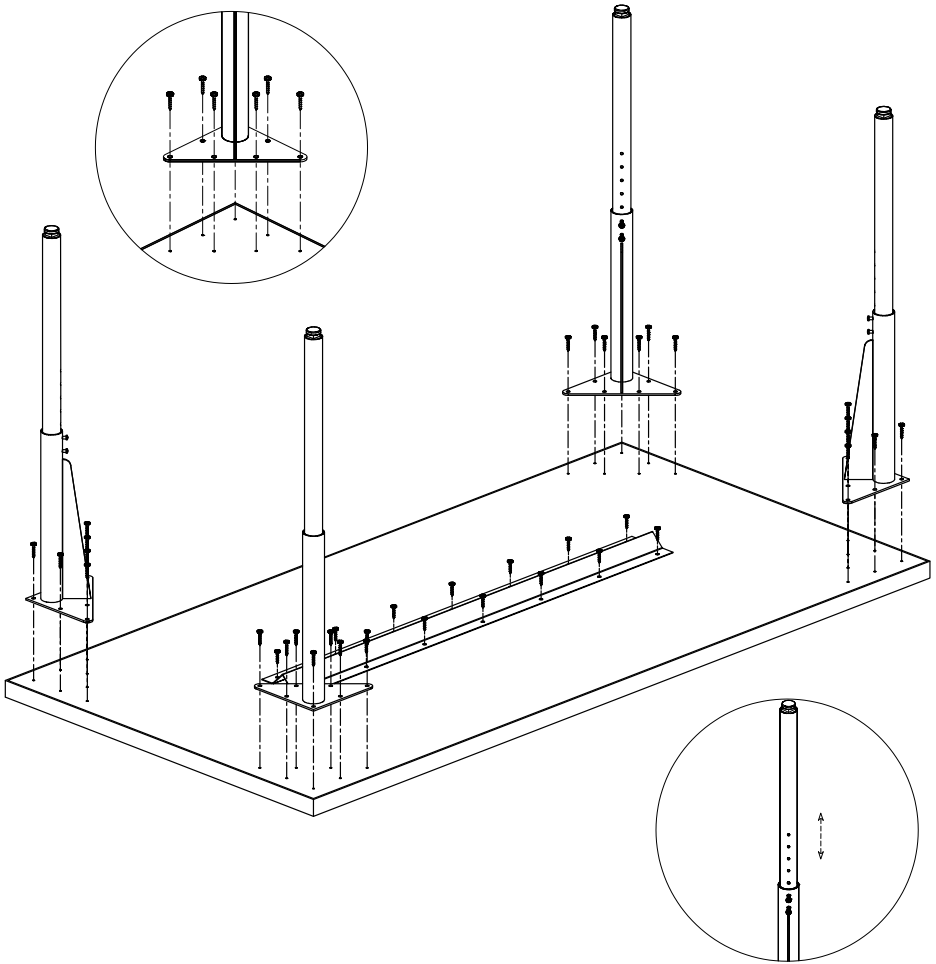


10-32 x 1/2" Tap
TITE BH Screw



Tools Required:

- #2 Phillips Head Screwdriver
- #3 Phillips Head Screwdriver



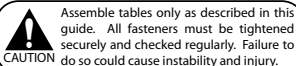
STEP 1:
Place the table top upside down on a clean, padded surface.

STEP 2: ATTACH LEG ASSEMBLY
Align leg plate with locating holes on underside of top. Attach leg assembly to top using #12 x 1" screws. (do not over tighten)

STEP 3: ADJUST LEG HEIGHT
Loosen #10-32 x 1/2" TAP-TITE BH Screws until the bottom leg section is loose adjust leg to desired height and secure by tightening the TAP-TITE screws.

Keel required for tables 60" +.

Note: Attaching table support keel Center keel along midline and equal distance from each end. Attach using #12 x 1" screws.

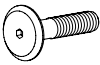


Titan

Hardware Included:



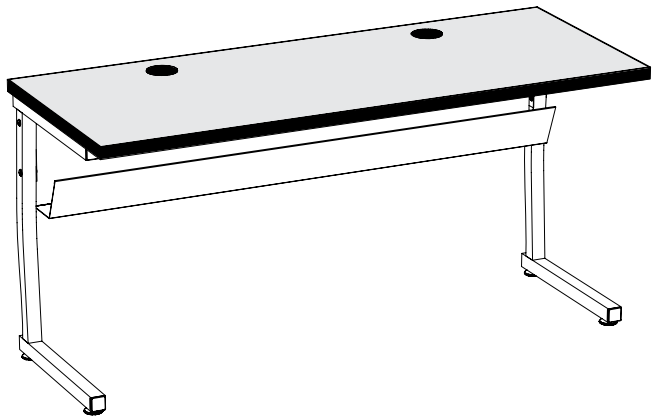
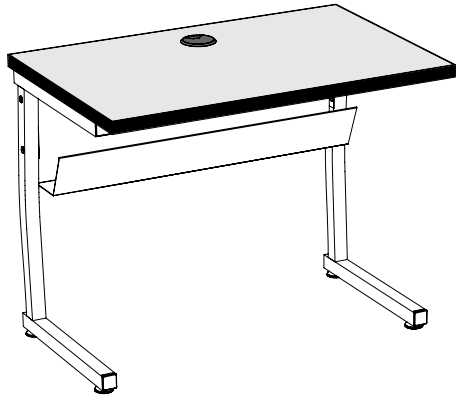
#8 x 1" screw



Connector Bolt
& Nut



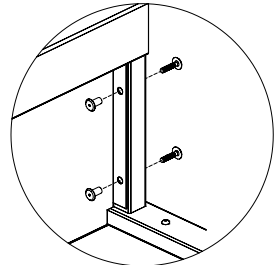
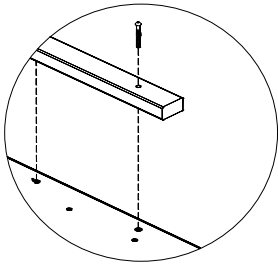
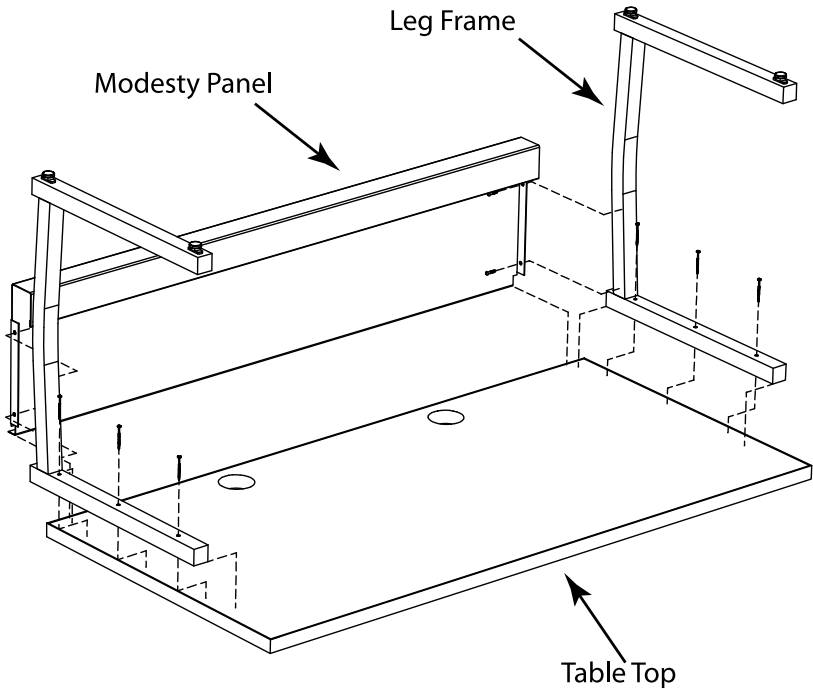
Connector Nut



Tools Required:

Allen Wrench
Phillips Head Screwdriver

Titan



STEP 1:

ATTACHING MODESTY PANEL TO LEG FRAMES

Loosely attach modesty/wire management panel to end or intermediate steel frames using connector bolt and nut.

Flange faces out, wire management trough opening faces in.

STEP 2:

FRAME ASSEMBLY TO USER-SIDE OF TOP.

Assemble to underside of top using 2 1/2" long #8 wood screw.

STEP 3: SECURING MODESTY PANEL TO TOP

Attach modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

STEP 4: COMPLETING ASSEMBLY

Finally, tighten buttonhead bolts attaching end/intermediate frames to top.

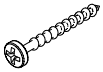
ATTENTION: UNITS ARE ASSEMBLED UPSIDE DOWN



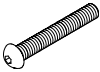
Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

Jack

Hardware Included:



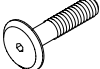
1" Pan Head
Screw



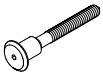
1.75" Button
Head Screw



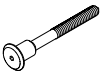
2" Pan Head
Screw



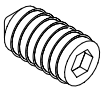
30 mm bolts



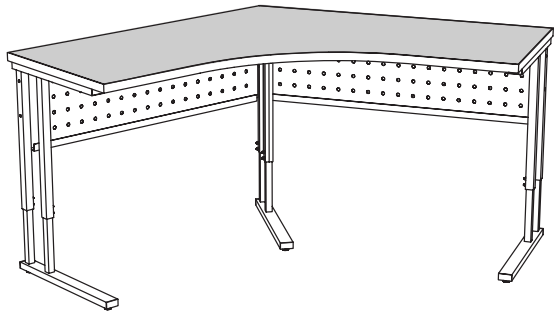
60 mm bolts



70 mm bolts



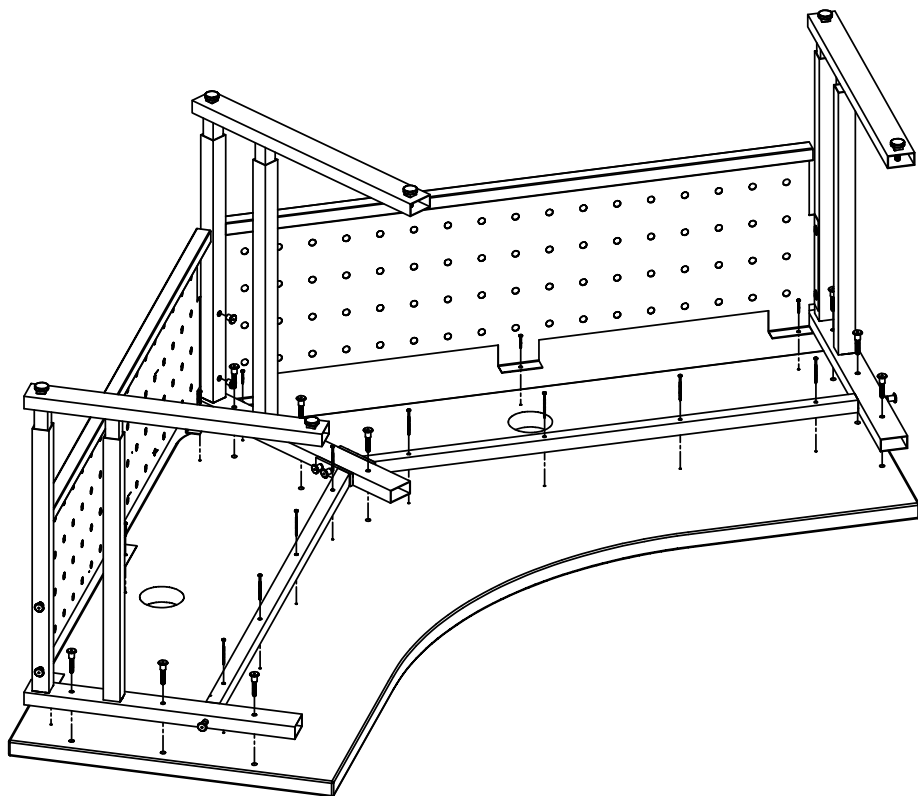
Set Screw



Tools Required:

(2) 5/16 Wrenches
Phillips Head Screwdriver

Jack



STEP 1: ASSEMBLE BASE FRAME

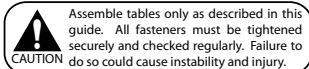
Assemble end & intermediate steel leg frames together with modesty and spanner pieces. Attach leg frame to modesty using $\frac{1}{4}$ -20 x 30mm Connector Bolt & Nut (finger tight). Modesty flanges overlap on the intermediate leg then bolt together through back side. Attach spanner bars with $\frac{1}{4}$ -20 x 60mm Bolts & nuts to mid frame.

STEP 2: ATTACHING BASE FRAME ASSEMBLY TO THE TOP

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top. Attach base with $\frac{1}{4}$ -20 x 1-3/4 BH Bolts through the leg frames. Fasten Modesty panels to underside of top using #8 x 1" PH Screws through the flange. Fasten spanner bar to underside of top using #8 x 2" PH Screw.

STEP 3: SET HEIGHT OF ADJ LEGS

Move bottom portion of adjustable leg to desired height and secure into place with $\frac{1}{4}$ -20 cone point set screw. Tighten all bolts and screws!

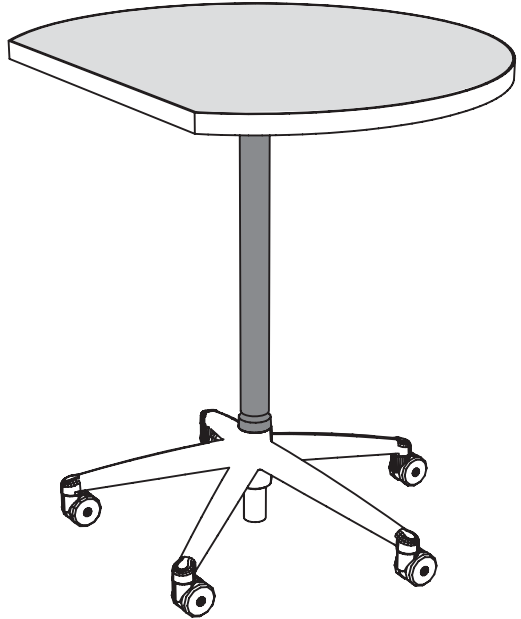


Jill

Hardware Included:

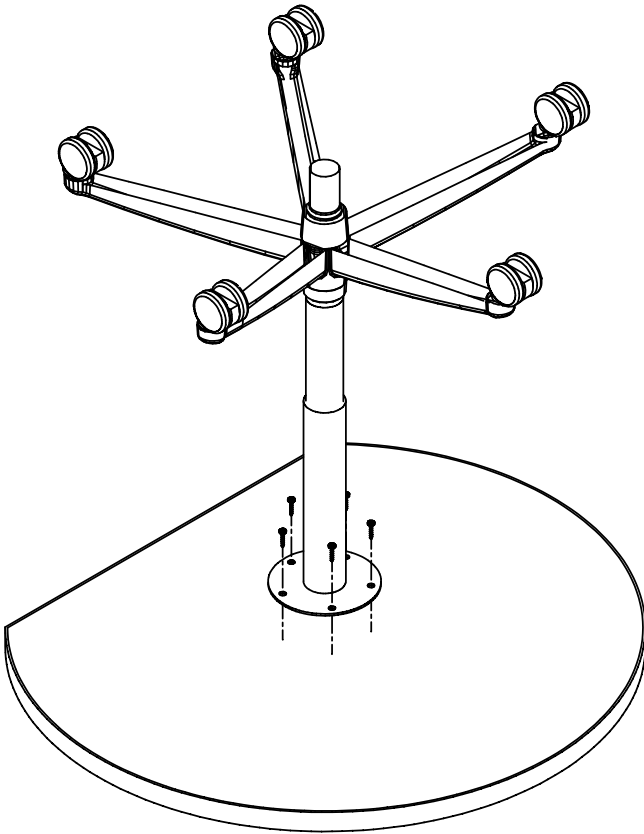


#12 x 1" Pan
Head Screw



Tools Required:

#3 Phillips Head Screwdriver

**STEP 1:**

Place the table top upside down on a clean, padded surface

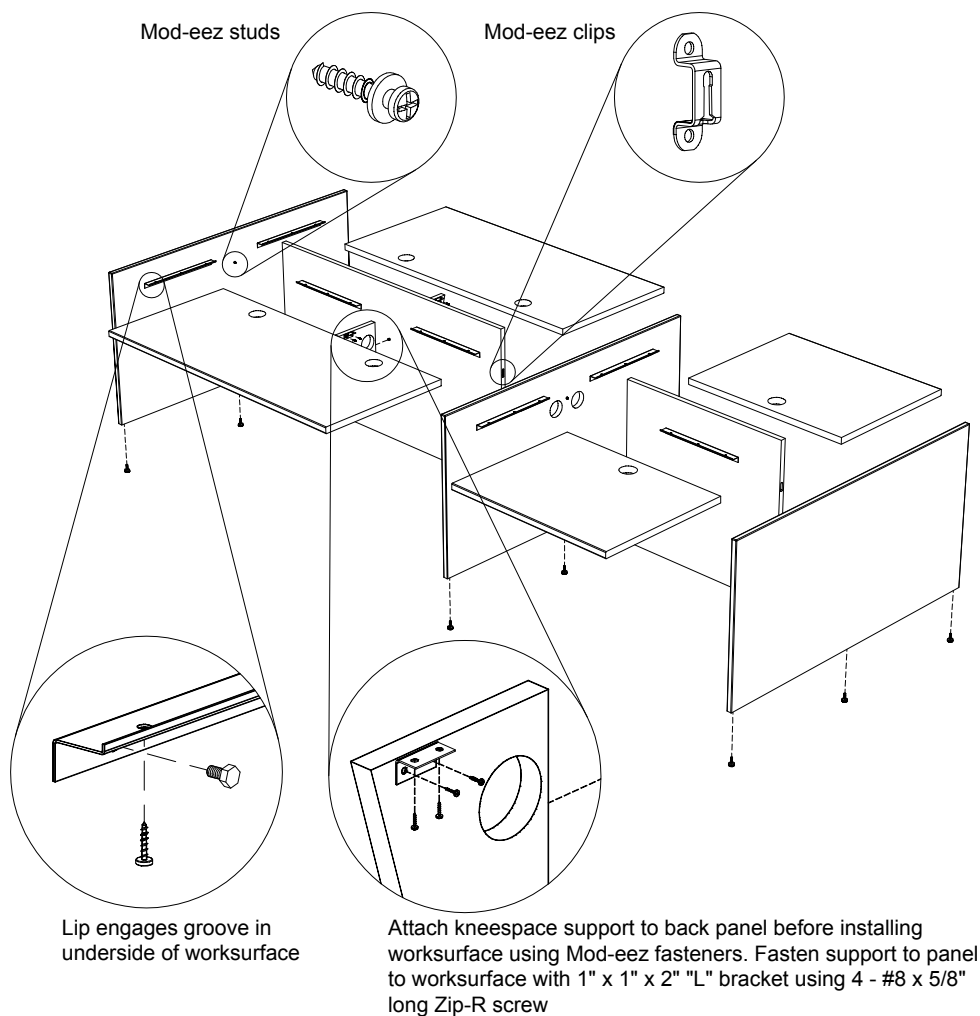
STEP 2:

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

Matrix Modular Workstations



* Worksurfaces 48" or less do not require kneespace support

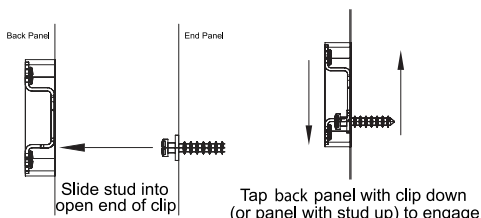
Matrix Modular Workstations

STEP 1: ATTACHING END AND INTERMEDIATE PANELS TO BACK PANELS

Screw Mod-eez stud screws into holes in vertical center line of double end/intermediate panels or back edge of single end/intermediate panels.

NOTE: MODE-EEZ CLIPS ON BACK PANELS ARE INSTALLED AT THE FACTORY

Slide Mod-eez studs into factory installed Mod-eez clips on either end of back panels.



STEP 2: ATTACHING ANGLE BRACKETS

Finger tighten M6 x 1/2" bolts through "Z" bracket into brass inserts in end/intermediate panels finger tight only for now.

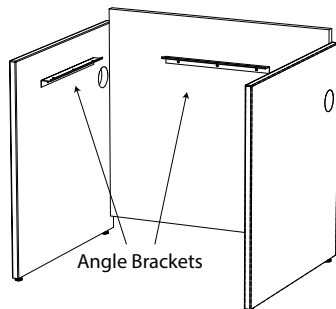
STEP 3: ATTACHING WORKSURFACES

Position the worksurface onto the "Z" brackets. Make sure the short end of the "Z" bracket sits in the groove. Screw angle brackets to the underside of the worksurface using #12 x 1" screws. **THEN** tighten bolts from Step 2.

STEP 4:

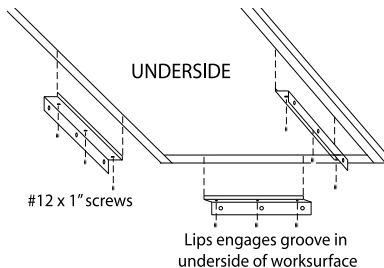
ATTACH WIRE MANAGEMENT TROUGH

Using #8 x 5/8" wood screws attach the wire management trough.



STEP 5: LEVELING CARRELS

Adjust levelers up or down depending on need in order to level carrels.



Tools Required:

- 10 MM Wrench
- #3 Phillips Head Screwdriver
- #2 Phillips Head Screwdriver

Hardware Included:

